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**TOMAGO ALUMINIUM** Company Pty. Limited

**STANDARD OPERATING PROCEDURE MANUAL  
PRODUCT LOAD RESTRAINT  
SHORT BILLETS (DOMESTIC)  
LOADERS AND DRIVERS**

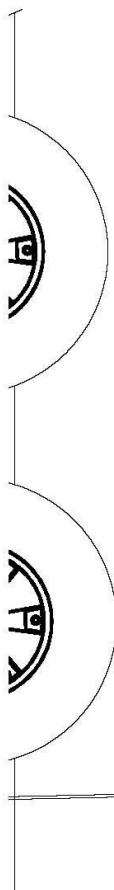
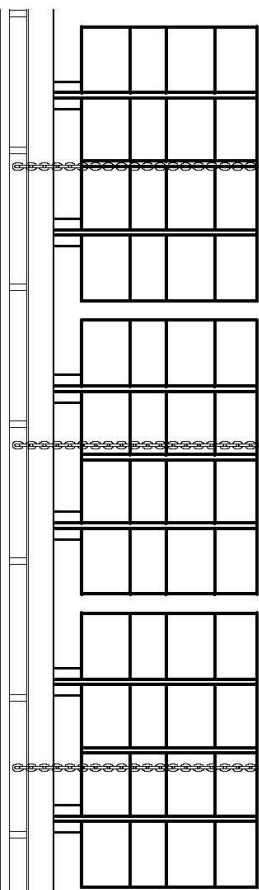
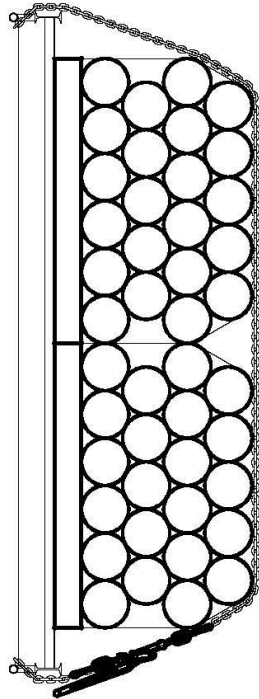
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**LOAD RESTRAINT OF SHORT BILLETS (Less than 2800 mm in length)**



**Due to safety risks associated with the use of 'overcentre' loadbinders (dog and chain), this type of load restraint equipment must not be used.**

- POSITION THE BILLETS TO ENSURE AXLE WEIGHTS ARE NOT EXCEEDED
- POSITION THE BUNDLES EVENLY ACROSS THE DECK
- DO NOT PLACE BUNDLES MORE THAN TWO WIDE ACROSS THE DECK
- DO NOT STACK BUNDLES ON TOP OF EACHOTHER
- USE AT LEAST ONE 8MM TRANSPORT CHAIN FOR EVERY BUNDLE OR PAIR OF BUNDLES
- USE RUBBER STRIPS UNDER CHAIN EACH SIDE TO PROTECT BILLET SURFACE
- TENSION THE CHAINS TO 750 KG MIN. USING A SUITABLE TENSIONER
- USE EXTREME CARE IF USING A 'DOG'
- TRANSPORT CHAIN SHOULD COMPLY WITH AS/NZS 4344

DO NOT USE WEBBING STRAPS TO RESTRAIN THIS PRODUCT

*Comply with the Load Restraint Guide 2018 (LRG) issued by the NTC and Roads & Traffic Authority of New South Wales*



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DATE  
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APPROVED

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**TOMAGO ALUMINIUM** Company Pty Limited  
ALUMINIUM LOAD RESTRAINT STANDARDS  
SHORT BILLETS

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