

Department  
Cast Products

Approver's Title  
Operations  
Superintendent Cast  
Author's Title  
Shipping Supervisor



**TOMAGO ALUMINIUM** Company Pty. Limited

**STANDARD OPERATING PROCEDURE MANUAL  
PRODUCT LOAD RESTRAINT  
SHORT BILLETS (DOMESTIC)  
LOADERS AND DRIVERS**

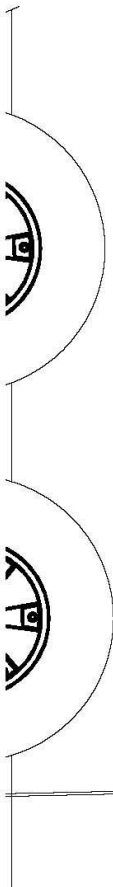
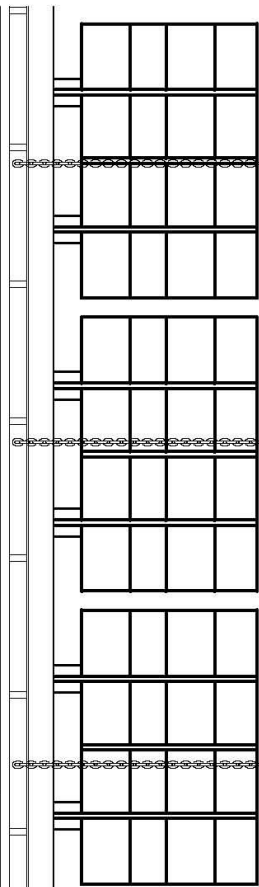
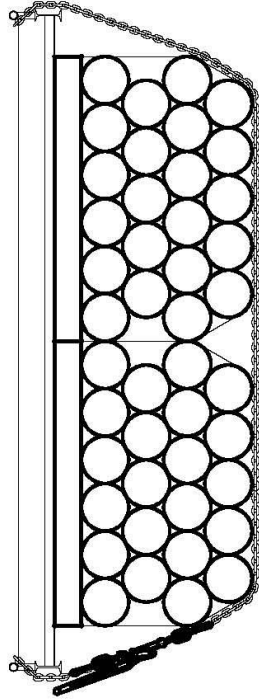
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**LOAD RESTRAINT OF SHORT BILLETS (Less than 2800 mm in length)**



Due to safety risks associated with the use of 'overcentre' loadbinders (dog and chain), this type of load restraint equipment must not be used.

- POSITION THE BILLETS TO ENSURE AXLE WEIGHTS ARE NOT EXCEEDED
- POSITION THE BUNDLES EVENLY ACROSS THE DECK
- DO NOT PLACE BUNDLES MORE THAN TWO WIDE ACROSS THE DECK
- DO NOT STACK BUNDLES ON TOP OF EACHOTHER
- USE AT LEAST ONE 8MM TRANSPORT CHAIN FOR EVERY BUNDLE OR PAIR OF BUNDLES
- USE RUBBER STRIPS UNDER CHAIN EACH SIDE TO PROTECT BILLET SURFACE
- TENSION THE CHAINS TO 750 KG MIN. USING A SUITABLE TENSIONER
- USE EXTREME CARE IF USING A 'DOG'
- TRANSPORT CHAIN SHOULD COMPLY WITH AS/NZS 4344

DO NOT USE WEBBING STRAPS TO RESTRAIN THIS PRODUCT

SHORT BILLETS RESTRAINED IN ACCORDANCE WITH THE ABOVE, COMPLY WITH THE PERFORMANCE STANDARDS OUTLINED IN THE LOAD RESTRAINT GUIDE

<p>LOADSAFE AUSTRALIA PTY. LTD.</p>	<p>ACN 068 828 133</p>	<p>DATE OCT 2004</p>	<p>THE INFORMATION HEREON IS THE PROPERTY OF TOMAGO ALUMINIUM COMPANY PTY LIMITED ANY COPYING, TRANSMITTAL TO OTHERS AND USE, EXCEPT THAT FOR WHICH IT IS LOANED IS PROHIBITED WITHOUT WRITTEN PERMISSION.</p>	<p>TOMAGO ALUMINIUM ALUMINIUM LOAD RESTRAINT STANDARDS SHORT BILLETS</p>
	<p>APPROVED R LARSEN BEMECH</p>	<p>Company Pty Limited A.C.N. 901 86228 A.S.N. 86 001 86228</p>		