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**TOMAGO ALUMINIUM** Company Pty. Limited

**STANDARD OPERATING PROCEDURE MANUAL  
PRODUCT LOAD RESTRAINT  
LONG BILLETS (DOMESTIC)  
LOADERS AND DRIVERS**

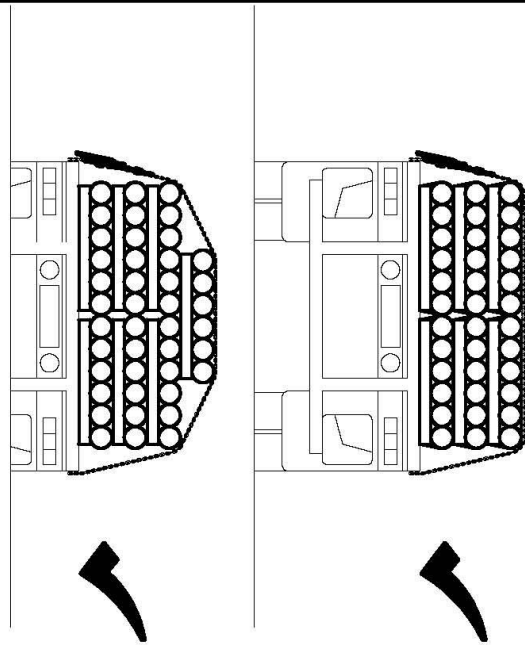
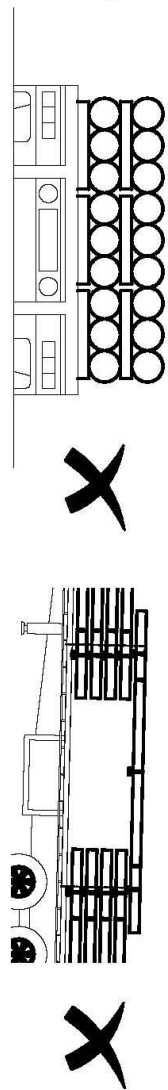
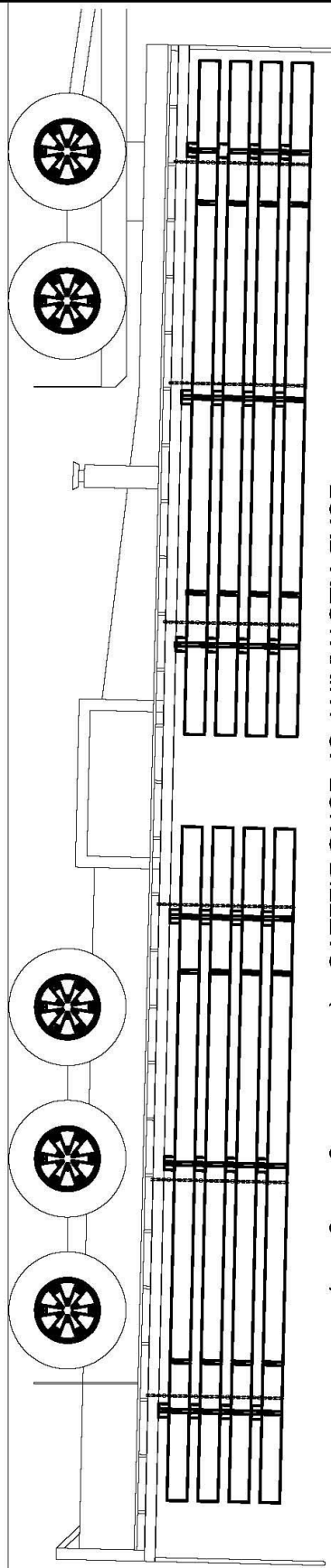
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**LOAD RESTRAINT OF LONG BILLETS (2800 mm in length and greater)**



DO NOT USE WEBBING STRAPS TO RESTRAIN THIS PRODUCT

LONG BILLETS RESTRAINED IN ACCORDANCE WITH THE ABOVE, COMPLY WITH THE PERFORMANCE STANDARDS OUTLINED IN THE LOAD RESTRAINT GUIDE

POSITION THE BILLETS TO ENSURE AXLE WEIGHTS ARE NOT EXCEEDED

POSITION THE BUNDLES EVENLY ACROSS THE DECK

DO NOT PLACE BUNDLES MORE THAN TWO WIDE ACROSS THE DECK

DO NOT STACK BUNDLES MORE THAN FOUR HIGH

DO NOT BRIDGE ANY BUNDLE OVER OTHER BUNDLES OR STACKS

USE AT LEAST ONE 8MM TRANSPORT CHAIN FOR EVERY 5 TONNES OF BILLETS

USE AT LEAST 2 CHAINS FOR EACH STACK OF BILLETS (MAXIMUM 7 BUNDLES)

PLACE AT LEAST ONE CHAIN OVER BILLETS AT OR NEAR EVERY DUNNAGE POSITION

USE RUBBER STRIPS UNDER CHAIN EACH SIDE TO PROTECT BILLET SURFACE

TENSION THE CHAINS TO 750 KG MIN. USING A SUITABLE TENSIONER

USE EXTREME CARE IF USING A 'DOG'

TRANSPORT CHAIN SHOULD COMPLY WITH AS/NZS 4344

ACN 068 828 133  
**LOAD SAFE**  
LOADSAFE  
AUSTRALIA PTY. LTD.

DATE  
NOV 2004

APPROVED  
  
R. LARSEN BENSCH

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**TOMAGO ALUMINIUM** Company Pty Limited  
ALUMINIUM LOAD RESTRAINT STANDARDS  
LONG BILLETS

ACN 001 862 239  
ABN 88 001 862 239

Due to safety risks associated with the use of 'overcentre' loadbinders (dog and chain), this type of load restraint equipment must not be used.