

Tomago Aluminium Remelt Tee Ingot

Tomago Aluminium Co. P/L

Chemwatch Hazard Alert Code: 2

Chemwatch: 7502-27

Issue Date: 08/06/2018

Version No: 6.1.1.1

Print Date: 08/08/2018

Safety Data Sheet according to WHS and ADG requirements

S.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	Tomago Aluminium Remelt Tee Ingot
Synonyms	Not Available
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Feedstock for manufacturing aluminium parts and products.
--------------------------	---

Details of the supplier of the safety data sheet

Registered company name	Tomago Aluminium Co. P/L
Address	33 Tomago Road Tomago NSW 2322 Australia
Telephone	(02) 49 669 669
Fax	(02) 49 669 711
Website	Not Available
Email	Not Available

Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	(02) 49 669 669
Other emergency telephone numbers	Not Available

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

NON-HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

CHEMWATCH HAZARD RATINGS

	Min	Max	
Flammability	0		
Toxicity	1		0 = Minimum
Body Contact	0		1 = Low
Reactivity	2		2 = Moderate
Chronic	0		3 = High
			4 = Extreme

Poisons Schedule	Not Applicable
Classification	Not Applicable

Label elements

Hazard pictogram(s)	Not Applicable
SIGNAL WORD	NOT APPLICABLE

Hazard statement(s)

Not Applicable

Precautionary statement(s) Prevention

Not Applicable

Precautionary statement(s) Response

Not Applicable

Precautionary statement(s) Storage

Not Applicable

Tomago Aluminium Remelt Tee Ingot

Precautionary statement(s) Disposal

Not Applicable

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
7429-90-5	>90	<u>aluminium</u>
7440-21-3	<10	<u>silicon</u>
7439-89-6	<1	<u>iron</u>
7440-66-6	<0.1	<u>zinc</u>
7440-50-8	<0.1	<u>copper</u>
7440-47-3	<0.1	<u>chromium</u>
7440-42-8	<0.1	<u>boron</u>
7440-32-6	<0.1	<u>titanium</u>
7440-24-6	<0.1	<u>strontium</u>
7440-02-0	<0.1	<u>nickel</u>
7439-96-5	<0.1	<u>manganese</u>
7439-95-4	<0.1	<u>magnesium</u>

SECTION 4 FIRST AID MEASURES

Description of first aid measures

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Wash out immediately with fresh running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. ▶ DO NOT attempt to remove particles attached to or embedded in eye . ▶ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. ▶ Seek urgent medical assistance, or transport to hospital.
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation. <p>For thermal burns:</p> <ul style="list-style-type: none"> ▶ Decontaminate area around burn. ▶ Consider the use of cold packs and topical antibiotics. <p>For first-degree burns (affecting top layer of skin)</p> <ul style="list-style-type: none"> ▶ Hold burned skin under cool (not cold) running water or immerse in cool water until pain subsides. ▶ Use compresses if running water is not available. ▶ Cover with sterile non-adhesive bandage or clean cloth. ▶ Do NOT apply butter or ointments; this may cause infection. ▶ Give over-the counter pain relievers if pain increases or swelling, redness, fever occur. <p>For second-degree burns (affecting top two layers of skin)</p> <ul style="list-style-type: none"> ▶ Cool the burn by immerse in cold running water for 10-15 minutes. ▶ Use compresses if running water is not available. ▶ Do NOT apply ice as this may lower body temperature and cause further damage. ▶ Do NOT break blisters or apply butter or ointments; this may cause infection. ▶ Protect burn by cover loosely with sterile, nonstick bandage and secure in place with gauze or tape. <p>To prevent shock: (unless the person has a head, neck, or leg injury, or it would cause discomfort):</p> <ul style="list-style-type: none"> ▶ Lay the person flat. ▶ Elevate feet about 12 inches. ▶ Elevate burn area above heart level, if possible. ▶ Cover the person with coat or blanket. ▶ Seek medical assistance. <p>For third-degree burns</p> <p>Seek immediate medical or emergency assistance.</p> <p>In the mean time:</p> <ul style="list-style-type: none"> ▶ Protect burn area cover loosely with sterile, nonstick bandage or, for large areas, a sheet or other material that will not leave lint in wound. ▶ Separate burned toes and fingers with dry, sterile dressings. ▶ Do not soak burn in water or apply ointments or butter; this may cause infection. ▶ To prevent shock see above. ▶ For an airway burn, do not place pillow under the person's head when the person is lying down. This can close the airway. ▶ Have a person with a facial burn sit up. ▶ Check pulse and breathing to monitor for shock until emergency help arrives.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor.

Tomago Aluminium Remelt Tee Ingot

Ingestion

- ▶ If swallowed do **NOT** induce vomiting.
- ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- ▶ Observe the patient carefully.
- ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
- ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
- ▶ Seek medical advice.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Both dermal and oral toxicity of manganese salts is low because of limited solubility of manganese. No known permanent pulmonary sequelae develop after acute manganese exposure. Treatment is supportive.

[Ellenhorn and Barceloux: Medical Toxicology]

In clinical trials with miners exposed to manganese-containing dusts, L-dopa relieved extrapyramidal symptoms of both hypo kinetic and dystonic patients. For short periods of time symptoms could also be controlled with scopolamine and amphetamine. BAL and calcium EDTA prove ineffective.

[Gosselin et al: Clinical Toxicology of Commercial Products.]

- ▶ Manifestation of aluminium toxicity include hypercalcaemia, anaemia, Vitamin D refractory osteodystrophy and a progressive encephalopathy (mixed dysarthria-apraxia of speech, asterixis, tremulousness, myoclonus, dementia, focal seizures). Bone pain, pathological fractures and proximal myopathy can occur.
- ▶ Symptoms usually develop insidiously over months to years (in chronic renal failure patients) unless dietary aluminium loads are excessive.
- ▶ Serum aluminium levels above 60 ug/ml indicate increased absorption. Potential toxicity occurs above 100 ug/ml and clinical symptoms are present when levels exceed 200 ug/ml.
- ▶ Deferoxamine has been used to treat dialysis encephalopathy and osteomalacia. CaNa2EDTA is less effective in chelating aluminium.

[Ellenhorn and Barceloux: Medical Toxicology]

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce "metal fume fever" in workers from an acute or long term exposure.

- ▶ Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- ▶ Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- ▶ Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
- ▶ The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- ▶ Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.

[Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

Metal dust fires need to be smothered with sand, inert dry powders.

DO NOT USE WATER, CO2 or FOAM.

- ▶ Use DRY sand, graphite powder, dry sodium chloride based extinguishers, G-1 or Met L-X to smother fire.
- ▶ Confining or smothering material is preferable to applying water as chemical reaction may produce flammable and explosive hydrogen gas.
- ▶ **DO NOT** use halogenated fire extinguishing agents.

Special hazards arising from the substrate or mixture

Fire Incompatibility	<ul style="list-style-type: none"> ▶ Reacts with acids producing flammable / explosive hydrogen (H2) gas None known.
-----------------------------	--

Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear breathing apparatus plus protective gloves in the event of a fire. ▶ Prevent, by any means available, spillage from entering drains or water courses. ▶ Use fire fighting procedures suitable for surrounding area.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Non combustible. ▶ Not considered a significant fire risk, however containers may burn. <p>May emit poisonous fumes.</p> <p>When aluminium oxide dust is dispersed in air, firefighters should wear protection against inhalation of dust particles, which can also contain hazardous substances from the fire absorbed on the alumina particles.</p> <ul style="list-style-type: none"> ▶ Particle size, coating and dispersion in air determine reactivity of aluminium ▶ Bulk aluminium is not combustible but at high temperatures, molten aluminium can be ignited and burn. ▶ Molten aluminium may react violently if it comes into contact with water. Aluminium is rapidly oxidised by water at 180 C ▶ Atomised aluminium dusts are potentially explosive. Electric sparks may ignite the dust cloud even in atmospheres containing low oxygen (7%). ▶ DO NOT disturb burning dust. Explosion may result if dust is stirred into a cloud, by providing oxygen to a large surface of hot metal. ▶ DO NOT use water or foam as generation of explosive hydrogen may result. <p>With the exception of the metals that burn in contact with air or water (for example, sodium), masses of combustible metals do not represent unusual fire risks because they have the ability to conduct heat away from hot spots so efficiently that the heat of combustion cannot be maintained - this means that it will require a lot of heat to ignite a mass of combustible metal.</p>
HAZCHEM	Not Applicable

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Tomago Aluminium Remelt Tee Ingot

Minor Spills	<ul style="list-style-type: none"> ▶ Remove all ignition sources. ▶ Clean up all spills immediately. ▶ Avoid contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment.
Major Spills	<ul style="list-style-type: none"> • Do not use compressed air to remove metal dusts from floors, beams or equipment • Vacuum cleaners, of flame-proof design, should be used to minimise dust accumulation. • Use non-sparking handling equipment, tools and natural bristle brushes. • Provide grounding and bonding where necessary to prevent accumulation of static charges during metal dust handling and transfer operations • Cover and reseal partially empty containers. . <p>If molten:</p> <ul style="list-style-type: none"> ▶ Contain the flow using dry sand or salt flux as a dam. ▶ All tooling (e.g., shovels or hand tools) and containers which come in contact with molten metal must be preheated or specially coated, rust free and approved for such use. ▶ Allow the spill to cool before remelting scrap. <p>Moderate hazard.</p> <ul style="list-style-type: none"> ▶ CAUTION: Advise personnel in area. ▶ Alert Emergency Services and tell them location and nature of hazard. ▶ Control personal contact by wearing protective clothing.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling	<p>For molten metals:</p> <ul style="list-style-type: none"> • Molten metal and water can be an explosive combination. The risk is greatest when there is sufficient molten metal to entrap or seal off water. Water and other forms of contamination on or contained in scrap or remelt ingot are known to have caused explosions in melting operations. While the products may have minimal surface roughness and internal voids, there remains the possibility of moisture contamination or entrapment. ▶ Thermit explosions have been reported when aluminium alloys were mixed in furnaces for alloying with lead, bismuth and other metals with low melting temperature. These metals when added as high purity ingots, can seep through cracks in furnace liners and become oxidised. During subsequent melts in the furnace, molten aluminium can contact these metal oxides resulting in a thermit explosion. ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Prevent concentration in hollows and sumps.
Other information	<ul style="list-style-type: none"> ▶ Store in original containers. ▶ Keep containers securely sealed. ▶ Store in a cool, dry area protected from environmental extremes. ▶ Store away from incompatible materials and foodstuff containers.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ Bulk bags: Reinforced bags required for dense materials. ▶ Polyethylene or polypropylene container. ▶ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	<ul style="list-style-type: none"> ▶ Segregate from alcohol, water. ▶ Avoid reaction with oxidising agents

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	aluminium	Aluminium, pyro powders (as Al)	5 mg/m ³	Not Available	Not Available	Not Available
Australia Exposure Standards	aluminium	Aluminium (metal dust)	10 mg/m ³	Not Available	Not Available	Not Available
Australia Exposure Standards	aluminium	Aluminium (welding fumes) (as Al)	5 mg/m ³	Not Available	Not Available	Not Available
Australia Exposure Standards	silicon	Silicon	10 mg/m ³	Not Available	Not Available	Not Available
Australia Exposure Standards	copper	Copper (fume)	0.2 mg/m ³	Not Available	Not Available	Not Available
Australia Exposure Standards	copper	Copper, dusts & mists (as Cu)	1 mg/m ³	Not Available	Not Available	Not Available
Australia Exposure Standards	chromium	Chromium (metal)	0.5 mg/m ³	Not Available	Not Available	Not Available
Australia Exposure Standards	nickel	Nickel, powder	1 mg/m ³	Not Available	Not Available	Not Available
Australia Exposure Standards	nickel	Nickel, metal	1 mg/m ³	Not Available	Not Available	Not Available
Australia Exposure Standards	manganese	Manganese, fume (as Mn)	1 mg/m ³	3 mg/m ³	Not Available	Not Available

EMERGENCY LIMITS


Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
silicon	Silicon	45 mg/m ³	100 mg/m ³	630 mg/m ³
iron	Iron	3.2 mg/m ³	35 mg/m ³	150 mg/m ³
zinc	Zinc	6 mg/m ³	21 mg/m ³	120 mg/m ³
copper	Copper	3 mg/m ³	33 mg/m ³	200 mg/m ³

Tomago Aluminium Remelt Tee Ingot

chromium	Chromium	1.5 mg/m3	17 mg/m3	99 mg/m3
boron	Boron	1.9 mg/m3	21 mg/m3	130 mg/m3
titanium	Titanium	30 mg/m3	330 mg/m3	2,000 mg/m3
strontium	Strontium	30 mg/m3	330 mg/m3	2,000 mg/m3
nickel	Nickel	4.5 mg/m3	50 mg/m3	99 mg/m3
manganese	Manganese	3 mg/m3	5 mg/m3	1,800 mg/m3
magnesium	Magnesium	18 mg/m3	200 mg/m3	1,200 mg/m3

Ingredient	Original IDLH	Revised IDLH
aluminium	Not Available	Not Available
silicon	Not Available	Not Available
iron	Not Available	Not Available
zinc	Not Available	Not Available
copper	100 mg/m3	Not Available
chromium	250 mg/m3	Not Available
boron	Not Available	Not Available
titanium	Not Available	Not Available
strontium	Not Available	Not Available
nickel	Not Available	Not Available
manganese	Not Available	Not Available
magnesium	Not Available	Not Available

Exposure controls

Appropriate engineering controls	<p>Metal dusts must be collected at the source of generation as they are potentially explosive.</p> <ul style="list-style-type: none"> ▶ Avoid ignition sources. ▶ Good housekeeping practices must be maintained. ▶ Dust accumulation on the floor, ledges and beams can present a risk of ignition, flame propagation and secondary explosions.
Personal protection	
Eye and face protection	<ul style="list-style-type: none"> ▶ Safety glasses with side shields ▶ Chemical goggles. ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience.
Skin protection	See Hand protection below
Hands/feet protection	<p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care.</p> <ul style="list-style-type: none"> ▶ Protective gloves eg. Leather gloves or gloves with Leather facing <p>Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present.</p> <ul style="list-style-type: none"> ▶ polychloroprene. ▶ nitrile rubber. ▶ butyl rubber.
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> • During repair or maintenance activities the potential exists for exposures to toxic metal particulate in excess of the occupational standards. Under these circumstances, protecting workers can require the use of specific work practices or procedures involving the combined use of ventilation, wet and vacuum cleaning methods, respiratory protection, decontamination, special protective clothing, and when necessary, restricted work zones. • Protective over-garments or work clothing must be worn by persons who may become contaminated with particulate during activities such as machining, furnace rebuilding, air cleaning equipment filter changes, maintenance, furnace tending, etc. Contaminated work clothing and over-garments must be managed in a controlled manner to prevent secondary exposure to workers of third parties, to prevent the spread of particulate to other areas, and to prevent particulate from being taken home by workers. • Personnel who handle and work with <u>molten metal</u> should utilise primary protective clothing like polycarbonate face shields, fire resistant tapper's jackets, neck shades (snoods), leggings, spats and similar equipment to prevent burn injuries.

Respiratory protection

Particulate. (AS/NZS 1716 & 1715, EN 143:2000 & 149:001, ANSI Z88 or national equivalent)

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	P1 Air-line*	- -	PAPR-P1 -
up to 50 x ES	Air-line**	P2	PAPR-P2

Tomago Aluminium Remelt Tee Ingot

up to 100 x ES	-	P3	-
		Air-line*	-
100+ x ES	-	Air-line**	PAPR-P3

* - Negative pressure demand ** - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
- ▶ The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
- ▶ Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.
- ▶ Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
- ▶ Use approved positive flow mask if significant quantities of dust becomes airborne.
- ▶ Try to avoid creating dust conditions.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Solid grey-silvery metal tee ingots in various lengths and weights with no odour, insoluble in water.		
Physical state	Solid	Relative density (Water = 1)	2.5-2.9
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Applicable
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	482-660	Viscosity (cSt)	Not Applicable
Initial boiling point and boiling range (°C)	2467	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Applicable	Taste	Not Available
Evaporation rate	Not Applicable	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Applicable	Gas group	Not Available
Solubility in water (g/L)	Immiscible	pH as a solution (1%)	Not Applicable
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	Inhalation of dusts, generated by the material during the course of normal handling, may be damaging to the health of the individual.
Ingestion	Accidental ingestion of the material may be damaging to the health of the individual.
Skin Contact	The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting. Open cuts, abraded or irritated skin should not be exposed to this material. Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may cause transient discomfort characterised by tearing or conjunctival redness (as with windburn). Slight abrasive damage may also result.
Chronic	Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. Animal testing shows long term exposure to aluminium oxides may cause lung disease and cancer, depending on the size of the particle. The smaller the size, the greater the tendencies of causing harm.

Tomago Aluminium Remelt Tee Ingot

	Exposure to large doses of aluminium has been connected with the degenerative brain disease Alzheimer's Disease. Manganese is an essential trace element. Chronic exposure to low levels of manganese can include a mask-like facial expression, spastic gait, tremors, slurred speech, disordered muscle tone, fatigue, anorexia, loss of strength and energy, apathy and poor concentration.	
Tomago Aluminium Remelt Tee Ingot	TOXICITY	IRRITATION
	Not Available	Not Available
aluminium	TOXICITY	IRRITATION
	Oral (rat) LD50: >2000 mg/kg ^[1]	Not Available
silicon	TOXICITY	IRRITATION
	Oral (rat) LD50: 3160 mg/kg ^[2]	Not Available
iron	TOXICITY	IRRITATION
	Oral (rat) LD50: 98600 mg/kg ^[2]	Not Available
zinc	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 1130 mg/kg ^[2]	Not Available
	Oral (rat) LD50: >2000 mg/kg ^[1]	
copper	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Not Available
	Inhalation (rat) LC50: 0.733 mg/14 h ^[1]	
	Oral (rat) LD50: 300-500 mg/kg ^[1]	
chromium	TOXICITY	IRRITATION
	Not Available	Not Available
boron	TOXICITY	IRRITATION
	Oral (rat) LD50: 650 mg/kg ^[2]	Not Available
titanium	TOXICITY	IRRITATION
	Oral (rat) LD50: >2000 mg/kg ^[1]	Not Available
strontium	TOXICITY	IRRITATION
	Not Available	Not Available
nickel	TOXICITY	IRRITATION
	Oral (rat) LD50: 5000 mg/kg ^[2]	Not Available
manganese	TOXICITY	IRRITATION
	Oral (rat) LD50: >2000 mg/kg ^[1]	Eye (rabbit): 500 mg/24h - mild
		Skin (rabbit): 500 mg/24h - mild
magnesium	TOXICITY	IRRITATION
	Oral (rat) LD50: >2000 mg/kg ^[1]	Not Available
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

SILICON	Injection of silicon into the peritoneal cavity produced only minor local trauma and foreign body reaction. In animal testing, silicon dioxide given by mouth did not cause clinical signs or cell changes. Silicon dioxide was largely eliminated in the faeces.
COPPER	for copper and its compounds (typically copper chloride): Acute toxicity: There are no reliable acute oral toxicity results available. In an acute dermal toxicity study (OECD TG 402), one group of 5 male rats and 5 groups of 5 female rats received doses of 1000, 1500 and 2000 mg/kg bw via dermal application for 24 hours. The LD50 values of copper monochloride were 2,000 mg/kg bw or greater for male (no deaths observed) and 1,224 mg/kg bw for female. Four females died at both 1500 and 2000 mg/kg bw, and one at 1,000 mg/kg bw. WARNING: Inhalation of high concentrations of copper fume may cause "metal fume fever", an acute industrial disease of short duration. Symptoms are tiredness, influenza like respiratory tract irritation with fever.
CHROMIUM	On skin and inhalation exposure, chromium and its compounds (except hexavalent) can be a potent sensitiser, as particulates. Studies show that they have a complex toxicity mechanism with hexavalent chromium associated with an increased risk of lung damage and respiratory cancers (primarily bronchogenic and nose cancers). However, there is no evidence that elemental, divalent, or trivalent chromium compounds causes cancer or genetic toxicity. The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing. Tenth Annual Report on Carcinogens: Substance known to be Carcinogenic

Tomago Aluminium Remelt Tee Ingot

	[National Toxicology Program: U.S. Dep. of Health and Human Services 2002] Gastrointestinal tumours, lymphoma, musculoskeletal tumours and tumours at site of application recorded.
BORON	Elemental boron produces lower foetal body weight in rats. As dose levels increase the effects seen include rib effects, increased foetal cardiovascular malformations in the rabbit and severe testicular pathology in the rat, including testicular atrophy and sterility. Reduced foetal weight also occurs in mice.
NICKEL	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans. Tenth Annual Report on Carcinogens: Substance anticipated to be Carcinogen [National Toxicology Program: U.S. Dep. of Health & Human Services 2002] Oral (rat) TDL ₀ : 500 mg/kg/5D-I Inhalation (rat) TCL ₀ : 0.1 mg/m ³ /24H/17W-C
ALUMINIUM & SILICON & CHROMIUM & TITANIUM & STRONTIUM	No significant acute toxicological data identified in literature search.
SILICON & BORON	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia.
SILICON & MANGANESE	The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
ZINC & MANGANESE	The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

Acute Toxicity	☉	Carcinogenicity	☉
Skin Irritation/Corrosion	☉	Reproductivity	☉
Serious Eye Damage/Irritation	☉	STOT - Single Exposure	☉
Respiratory or Skin sensitisation	☉	STOT - Repeated Exposure	☉
Mutagenicity	☉	Aspiration Hazard	☉

Legend: ✘ – Data available but does not fill the criteria for classification
✔ – Data available to make classification
☉ – Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

Tomago Aluminium Remelt Tee Ingot	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Available	Not Available	Not Available	Not Available	Not Available
aluminium	LC50	96	Fish	0.078-0.108mg/L	2
	EC50	48	Crustacea	0.7364mg/L	2
	EC50	96	Algae or other aquatic plants	0.0054mg/L	2
	BCF	360	Algae or other aquatic plants	9mg/L	4
	NOEC	72	Algae or other aquatic plants	>=0.004mg/L	2
silicon	EC50	72	Algae or other aquatic plants	ca.250mg/L	2
iron	LC50	96	Fish	0.05mg/L	2
	EC50	96	Algae or other aquatic plants	3.7mg/L	4
	BCF	24	Crustacea	0.000002mg/L	4
	NOEC	504	Fish	0.52mg/L	2
zinc	LC50	96	Fish	0.00272mg/L	4
	EC50	48	Crustacea	0.04mg/L	5
	EC50	72	Algae or other aquatic plants	0.106mg/L	4
	BCF	360	Algae or other aquatic plants	9mg/L	4
	NOEC	336	Algae or other aquatic plants	0.00075mg/L	4
copper	LC50	96	Fish	0.0028mg/L	2

Continued...

Tomago Aluminium Remelt Tee Ingot

	EC50	48	Crustacea	0.001mg/L	5
	EC50	72	Algae or other aquatic plants	0.013335mg/L	4
	BCF	960	Fish	200mg/L	4
	EC25	6	Algae or other aquatic plants	0.00150495mg/L	4
	NOEC	96	Crustacea	0.0008mg/L	4
chromium	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	13.9mg/L	4
	EC50	48	Crustacea	0.0225mg/L	5
	EC50	72	Algae or other aquatic plants	0.104mg/L	4
	BCF	1440	Algae or other aquatic plants	0.0495mg/L	4
	NOEC	672	Fish	0.00019mg/L	4
boron	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	74mg/L	2
	EC50	48	Crustacea	230mg/L	5
	EC50	72	Algae or other aquatic plants	54mg/L	2
	BCF	336	Algae or other aquatic plants	8.5mg/L	4
NOEC	576	Fish	0.001mg/L	5	
titanium	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	NOEC	48	Crustacea	1mg/L	2
strontium	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Available	Not Available	Not Available	Not Available	Not Available
nickel	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	0.0000475mg/L	4
	EC50	48	Crustacea	0.013mg/L	5
	EC50	72	Algae or other aquatic plants	0.0407mg/L	2
	BCF	1440	Algae or other aquatic plants	0.47mg/L	4
NOEC	72	Algae or other aquatic plants	0.0035mg/L	2	
manganese	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	>3.6mg/L	2
	EC50	48	Crustacea	>1.6mg/L	2
	EC50	72	Algae or other aquatic plants	2.8mg/L	2
	BCFD	37	Algae or other aquatic plants	2.2mg/L	4
NOEC	48	Crustacea	1.6mg/L	2	
magnesium	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	541mg/L	2
	EC50	72	Algae or other aquatic plants	>20mg/L	2
NOEC	72	Algae or other aquatic plants	>25.5mg/L	2	

Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

Bioaccumulative potential

Ingredient	Bioaccumulation
	No Data available for all ingredients

Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

Continued...

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> ▶ DO NOT allow wash water from cleaning or process equipment to enter drains. ▶ It may be necessary to collect all wash water for treatment before disposal. ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▶ Where in doubt contact the responsible authority. ▶ Recycle wherever possible or consult manufacturer for recycling options. ▶ Consult State Land Waste Management Authority for disposal. ▶ Bury residue in an authorised landfill. ▶ Recycle containers if possible, or dispose of in an authorised landfill.
-------------------------------------	--

SECTION 14 TRANSPORT INFORMATION

Labels Required

Marine Pollutant	NO
HAZCHEM	Not Applicable

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

ALUMINIUM(7429-90-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards	Australia Inventory of Chemical Substances (AICS)
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	

SILICON(7440-21-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards	Australia Inventory of Chemical Substances (AICS)
------------------------------	---

IRON(7439-89-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)	
---	--

ZINC(7440-66-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	Australia Inventory of Chemical Substances (AICS)
--	---

COPPER(7440-50-8) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards	Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4
Australia Inventory of Chemical Substances (AICS)	Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix A	Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6

CHROMIUM(7440-47-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
Australia Inventory of Chemical Substances (AICS)	

BORON(7440-42-8) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)	Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4
---	---

TITANIUM(7440-32-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)	International Air Transport Association (IATA) Dangerous Goods Regulations - Prohibited List Passenger and Cargo Aircraft
---	---

STRONTIUM(7440-24-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)	
---	--

NICKEL(7440-02-0) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards	Australia Inventory of Chemical Substances (AICS)
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

MANGANESE(7439-96-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards	Australia Inventory of Chemical Substances (AICS)
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	

MAGNESIUM(7439-95-4) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Inventory of Chemical Substances (AICS)

National Inventory Status

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
Canada - NDSL	N (strontium; zinc; titanium; magnesium; manganese; silicon; copper; boron; aluminium; nickel; iron; chromium)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	Y
Japan - ENCS	N (strontium; zinc; titanium; magnesium; manganese; silicon; copper; boron; aluminium; nickel; iron; chromium)
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	Y
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Revision Date	08/06/2018
Initial Date	14/11/2006

Other information**Ingredients with multiple cas numbers**

Name	CAS No
aluminium	7429-90-5, 91728-14-2
silicon	7440-21-3, 152284-21-4, 157383-37-4, 160371-18-6, 17375-03-0, 71536-23-7, 72516-01-9, 72516-02-0, 72516-03-1, 90337-93-2
copper	7440-50-8, 133353-46-5, 133353-47-6, 195161-80-9, 65555-90-0, 72514-83-1

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average
 PC—STEL: Permissible Concentration-Short Term Exposure Limit
 IARC: International Agency for Research on Cancer
 ACGIH: American Conference of Governmental Industrial Hygienists
 STEL: Short Term Exposure Limit
 TEEL: Temporary Emergency Exposure Limit.
 IDLH: Immediately Dangerous to Life or Health Concentrations
 OSF: Odour Safety Factor
 NOAEL :No Observed Adverse Effect Level
 LOAEL: Lowest Observed Adverse Effect Level
 TLV: Threshold Limit Value
 LOD: Limit Of Detection
 OTV: Odour Threshold Value
 BCF: BioConcentration Factors
 BEI: Biological Exposure Index

This document is copyright.

Apart from any fair dealing for the purposes of private study, research, review or criticism, as permitted under the Copyright Act, no part may be reproduced by any process without written permission from CHEMWATCH.

TEL (+61 3) 9572 4700.